



Date: Wednesday, 19/03/2008 10:55:35 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CO-PILOT (FACTORY STD) KIT
Job Number	: 38114		
Estimate Number	: 13120		
P.O. Number	:	Part Number	: D350771013
This Issue	: 19/03/2008 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 37258	Material	:
Written By	:  _____	Due Date	: 24/03/2008 Qty: 1 Um: Each
Checked & Approved By	:  _____		
Comment	: Est Rev:A 08-01-10 ECN1065 DD verified by :EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-771-013

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3630041	CYCLIC STICK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CYCLIC_STICK

batch 1337/20

4.0	D3634041	COLLECTIVE CONTROL STICK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COLLECTIVE CONTROL STICK

batch 37026

5.0	133159	CLIP
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Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

CLIP

Batch: M10 3111

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Seq. #:

Machine Or Operation:

Description :

6.0

332A27 2114 21

BOOT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOOT

Batch: M106358

7.0

3410 14

Split Ring



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Split Ring

Batch: M105619

8.0

341A27 1368 20W

BOOT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOOT

Batch: M106338

M106338

9.0

350A27 1185 00

PEDAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PEDAL

Batch: M107081

10.0

350A27 1185 01

PEDAL, DIRECTIONAL CONTROL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PEDAL, DIRECTIONAL CONTROL

Batch: M106520

11.0

350A27 1328 01

PLATE, BOOT MOUNT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PLATE, BOOT MOUNT

Batch: M106866

12.0

350A27 1340 20

COPILLOT GRIP ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COPILLOT GRIP ASSEMBLY

Batch: M106866

8/3/12

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13.0

350A27 1397 00

COVER, PITCH STICK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER, PITCH STICK

Batch: M106520

14.0

350A27 1525 0101

COLLERETTE FLANGE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COLLERETTE FLANGE

350A27-1525-0101 or (350A27-1525-21) Batch: M106386

15.0

350A27 1528 0101

SHIM



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHIM

350A27-1528-0101 or (350A27-1528-20) Batch: M106980

16.0

A0023C06R35NW

PIN, LOCKING



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

PIN, LOCKING

Batch: M106308

17.0

ASNA0033 045

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Batch: M105124

18.0

MS3116E20 41P

Connector, 41 pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Connector, 41 pin

Batch: M105680

19.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/3/15 (1)
4603-240

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Seq. #:

Machine Or Operation:

Description :

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-013

Location:

PPP Rev:

Draft

P 13/24 *(1)*

21.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

P 08/03/24 *(1)*

Job Completion



U 08-0324

